



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7352
Job Sheet 210148



Part No: 647.7352

Job Qty: 1 pcs

Part Name: EC135 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/27/20

Job Tracking No:

Due Date: 6/2/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV:E IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM IPP REV:B 2020.04.01 AS PER
DWG REV:E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		6/2/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
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							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S279889



Part: 647.7352

Job No: 210148

Serial No/Batch: S279889

Revision: REV.E

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/28/20

Plex 5/27/20 10:44 AM Dart.lajeunesse.marie

5/27/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4	1 pcs	6/2/20	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	DAS
				QC 4 - 74	72
				QC 4 - 75	9-89
				QC 4 - 78	
				QC 4 - 84	
				QC 4 - 80	
				QC 4 - 85	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/2/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	72
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135 DC - 1 - B4B	1 pcs	6/2/20	0.00 0.00	DC - 1 - B4B	MAY 28 2020
				DC - 2 - B4B	

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5/27/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

140 QC 21 - FG

1 pcs

6/2/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

MAY 28 2020

DAS

70

9-89

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7352 Location : FG109

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7352

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5279660
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5232570
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5251014

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.1702	2	9	0
	LN9025-0820K	8	252	0
	LN9037-08018	8	171	0

Part Specifications

Specifications could not be found.

Plex 5/27/20 10:44 AM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Job: _____

Part No. _____

Date: _____

Sequence #: _____

Description Work Order Deviation

QTY Affected: _____

Disposition

MRB (QSI042)

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator	
Manufacturing Process	
Equip/Tooling	
Handling/Preservation	
Material	
Product Improvement	
Process Improvement	
Human Factors	

FAULT CATEGORY

Pressure/Forced	
Bending	
Crushing	
Cracks	
Crimp/Kink/Ripple/Wave/Twist	
Marks/Chatter	
Mislabeled	
Other/Details:	

Contamination	
Misaligned/off center	
BOM/Route	
Broken/Damage/Defect	
Incomplete/Unclear Instructions	
Drill Holes	
Fit/Function	

Power Loss/Surge	
Folio/Program	
Grain Direction	
Weld	
Wrong Stock Pulled	
Out of Sequence	
Off-set/Set-up	

Positioned Wrong	
Outside Tolerance	
Drawing	
Finish	
Part Lost/Missing	
Misread	

Route update only

DEPARTMENT/PROCESS

DISPOSITION

Rework	
Scrap	
Use-as-is	

Cross tube	
Small Fab	
Finishing	

Skid-tube	
Machining	
Large Fab	

Eng. (Non-AW)	
Prod. Eng. Coord.	
Rec/Store/Packaging	

Engineering	
Water Jet	
Supplier	
Quality	

REFERENCE ONLY AND IS UNCONTROLLED

1

QTY	MAT'L	SPEC
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SCALE	NONE
SHEET	1 OF 25

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DATE ORDERED	1/24/92
QUANTITY	1
BY ORDER OF	CHICKASAW
NAME	CHICKASAW
ADDRESS	PO BOX 100
CITY	OKMULGEE, ALABAMA
STATE	AL
ZIP	36057
CONTACT NAME	
PHONE	
FAX	
TELETYPE	
TELEX	
ORDER NO.	
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DATE ORDERED	
QUANTITY	
BY ORDER OF	
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7361	7352	7351	7341	7335	7334	7333	7332	7331	7329	7328	7327	7326	7325	7324	7323	7322	7321	7310	7309	7308	7307	7306	7305	7304	7303	7302	7301	FIND #	PART #	DESCRIPTION		
																												88	601.0790	CHERRY RIVER	CR3213-4-3	
																												87	601.3138	CHERRY RIVER	CR3213-4-3	
																												86	601.3136	CHERRY RIVER	CR3212-5-3	
																												85	601.1065	CHERRY RIVER	CR3212-5-6	
																												84	601.3213	CHERRY RIVER	CR3212-4-3	
																												83	601.3212	CHERRY RIVER	CR3323-4-4	
																												82	601.1983	NUPLATE RIVER	CR3323-4-3	
																												81	601.2207	NUPLATE RIVER	CCR2745S-3-03	
																												80	601.3004	CAMLOC STUD	CCR2645S-3-03	
																												79	601.3005	CAMLOC RETAINER		
																												78	601.3006	CAMLOC REPLACEMENT		
																												77	601.3128	NUT		
																												76	601.2669	BOLT	AN316CAR	
																												75	601.2896	BOLT	ANAC7A	
																												74	601.2823	BOLT	AN311A	
																												73	601.3654	BOLT	AN3-4A	
																												72	601.3963	BOLT	LN9037-08018	
																												71	601.2999	SCREW	93635A-212	
																												70	601.3127	LOCKNUT	MS21042S	
																												69	601.2280	LOCKNUT	MS21042A	
																												68	647.8512	INSERT	MS21042A	
																												67	647.8510	INSERT		
																												66	647.7919	SHIM		
																												65	647.7918	BRACKET		
																												64	647.7917	BRACKET		
																												63	647.7916	BRACKET		
																												62	647.7915	BRACKET		
																												61	647.7914	BRACKET		
																												60	647.7913	DOUBLER		
																												59	647.7912	CLIP		
																												58	647.7911	BRACKET		
																												57	647.7910	ANGLE BRACKET		
																												56	647.7823	CROSS BRACKET AFT		
																												55	647.7822	EYE BOLT FITTING RH		
																												54	647.7821	EYE BOLT FITTING LH		
																												53	647.7820	CROSS BRACKET AFT		
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